



Kämmer® CleanFlow™

191000 Aseptic and Sanitary Valves



Experience In Motion

Description

The Kammer 191000 Series product line provides control valve solutions for sanitary and aseptic process systems. These valves meet the standards for cleaning in place (CIP) and sanitizing or steam in place (SIP). They are designed to drain freely from inlet to outlet. In sanitary and aseptic valve applications, the surface finish of all wetted parts is of the utmost importance and need to be free of pits and cracks. The Kammer 191000 Series valves meet all of these requirements.

The Kammer 191000 Series control valves have a wide range of applications in many industries including food and beverage, biotech, pharmaceutical and others where perfect cleanliness and sterile valves are required. The valves are designed for easy maintenance and all parts in contact with the media are made of corrosion resistant materials including 316 L Stainless Steel, PTFE, TFM or silicon.

For the aseptic version of this valve series, a TFM diaphragm seals the media from the environment. The result is a pure aseptic valve design, free from residue or organisms left behind after cleaning thus eliminating any potential source of product contamination. These valves have excellent hygienic properties.

The standard surface finish for all 191000 Series valves is 24 Ra microinch. For aseptic applications, the standard surface finish is 15 – 20 Ra microinch (electro-polished). FLOWSERVE can also provide a better quality surface finish than 15 – 20 Ra microinch as a standard option where required for specific applications.

All of these valve designs are 3-A certified, and conform to USDA and FDA standards

Figure 1 shows our standard sanitary valve series 191400. This valve type is used for food and beverage applications. Figure 2 shows the aseptic valve series 191800. This valve type is used in pharmaceutical and biotech applications.



Figure 1: Food and Beverage Valve



Figure 2: Aseptic, Ultra Clean Valve

Features and Advantages

Features	Advantages
Body	One valve body design utilizes different bonnet options for various sanitary and aseptic applications. All valve bodies are self-draining, pocket free and meet CIP and SIP standards.
Connections	Because of various end connection options these valves can be installed in almost every plant.
Aseptic diaphragm	The aseptic diaphragm for the versions 191700 and 191800 is made of a combination of TFM on media side and EPDM as the base material. This diaphragm is FDA approved.

Specifications

Material	316L (1.4404)
Sizes	0.38" 0.5" 0.75" 1" 1.25" 1.5" 2" 2.5" 3" 4"
Pressure class	DIN PN 10 (191700 -191800) DIN PN 16 (191400) ANSI Class 150

Table 1: Body

DIN 32676 clamped ISO 2852 clamped DIN 11850 Reihe 2 (DN10 - 100) weld ends ISO 2037 / BS 4825 weld ends DIN EN ISO 1127 weld ends DIN 11851 threaded connection DIN 11864 Form A threaded DIN 2526 flanged PN 10 Others upon request

Table 2: Connections

Type	Standard bonnet (3A) Aseptic bonnet w/o test port Aseptic bonnet with test port 1/4" NPT
Aseptic diaphragm	TFM / EPDM - acc. to FDA
Packing	Silicon O-Ring acc. to FDA (191400 / 191800) Without - (191700)

Table 3: Bonnet

Surface finish	Ra 24 microinch (std / sanitary) Ra 15-20 microinch (std. / aseptic) Others available on request
Approvals	3-A, BPE, FDA, USDA

Table 4: Specials

Material	316L SS (1.4435) standard Alloy 6 (optional)
Characteristics	Equal percentage Linear On - Off

Table 5: Plug

Type 191400 Hygienic, Food and Beverage

The type 191400 is the prime choice for nearly all applications in the food and beverage industry. Because of its optimized body design the valve is pocket free so that bacteria or any other kinds of contamination are avoided. The seat is an integral part of the body to avoid additional gaps. The O-Ring packing and general bonnet design ensure a very compact overall height. The stem is guided by a PTFE bushing for precise control, reduced friction and minimal wear. A wiper ring is provided to protect against contamination from the outside.

Repair and maintenance are easy to perform because the body / bonnet connection utilizes a tri-clamp.

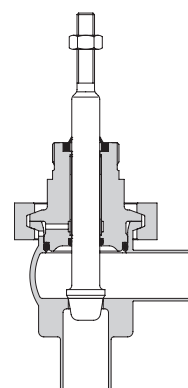


Figure 5: Type 191700

Kämmer series 191400 in accordance with 3-A and USDA

The Type 191400 is designed in accordance with 3-A certifications and USDA (United States Department of Agriculture) standards. Leakage can be very quickly detected by a system of holes drilled into the bonnet and the body. The hole in the bonnet is connected to a circular groove just above the O-Ring. Any media leaking past the O-Ring can flow through the holes to the outside and is readily visible. The hole in the body is situated within the body and bonnet clamp enclosure to prevent the ingress of contamination from the outside. The stem O-Ring is located very close to the lower end of the bonnet to ensure that the gap between the stem and the bonnet is as small as possible.

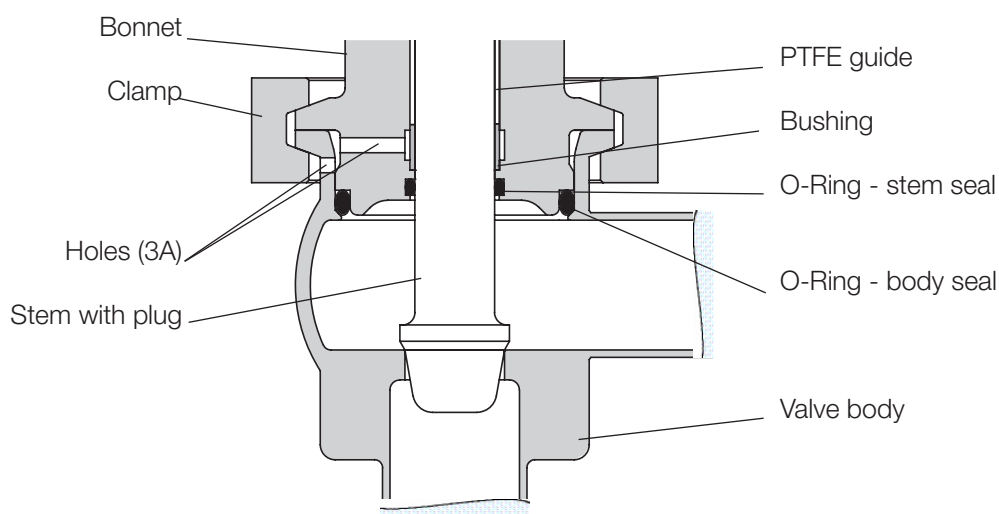


Figure 7: Type 191800 with test port connection

Type 191400 Hygienic, Food and Beverage

C_v Table

											C _v -value	Trim-No.	Seat diameter (minch)
Body size DIN (mm)	10	15	20	25	32	40	50	65	80	100			
Body size ANSI (inch)	0.38	0.5	0.75	1	1.25	1.5	2	2.5	3	4			
Stroke (inch)	0.39	0.39	0.39	0.79	0.79	0.79	0.79	1.57	1.57	1.57			
											0.013	0.12H	0.12
											0.020	0.12G	0.12
											0.029	0.12F	0.12
											0.047	0.12E	0.12
											0.074	0.12D	0.12
											0.12	0.12C	0.12
											0.19	0.12B	0.12
											0.29	0.12A	0.12
											0.12	0.18E	0.18
											0.19	0.18D	0.18
											0.29	0.18C	0.18
											0.47	0.18B	0.18
											0.74	0.18A	0.18
											1.2	0.28B	0.28
											1.9	0.28A	0.28
											2.9	0.40	0.40
											4.7	0.48	0.48
											7.4	0.63	0.63
											12	0.80	0.80
											19	1.00	1.00
											29	1.25	1.25
											47	1.60	1.60
											74	2.00	2.00
											120	2.50	2.50
											190	3.20	3.20

Rangeability: 50:1

Plug material: 316L (1.4435)

Table 6: C_v values

Type Code

			1	9	1	4	P	4	
Body type			Bonnet			Actuator			
191	Angle valve	Serie 191000	4 7 8	Standard design 3A Aseptic Aseptic with test connection			H2 / H3 H4 / H5	Manual handwheel	
							P2 / P3 P4 / P5	Pneumatic, series 2	

Type 191700 / 191800 Aseptic

Both valve types 191700 and 191800 were developed for aseptic applications in the pharmaceutical industry as well as biotechnology and ultra clean applications. The 191700 valve meets BPE standards. An aseptic diaphragm made from EPDM with a TFM coating is used to seal the media from the environment. To extend the lifetime of the diaphragm a support ring is installed on it's reverse side. For different applications there are two options available. Type 191700 with aseptic diaphragm without a stem O-Ring seal but with leakage detection hole in case of diaphragm damage. Type 191800 with an additional O-Ring seal and 1/4" NPT test port for leak detection. Both versions use the same body, aseptic diaphragm and plug heads but have different bonnets and stems.

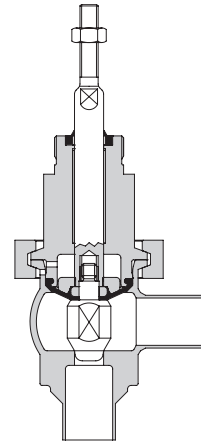


Figure 5: Type 191700

Type 191800 Aseptic with test port connection

The 191800 aseptic type valve uses an O-Ring seal on the stem (above the diaphragm) and a 1/4" NPTF test port connection for leak detection in case of a diaphragm failure. The outside radius of the aseptic diaphragm is clamped between the body and bonnet and also serves as the body gasket. The valve is equipped with the standard diaphragm support ring. The screwed plug design allows for easy replacement of the aseptic diaphragm or the valve plug, independently from one another.

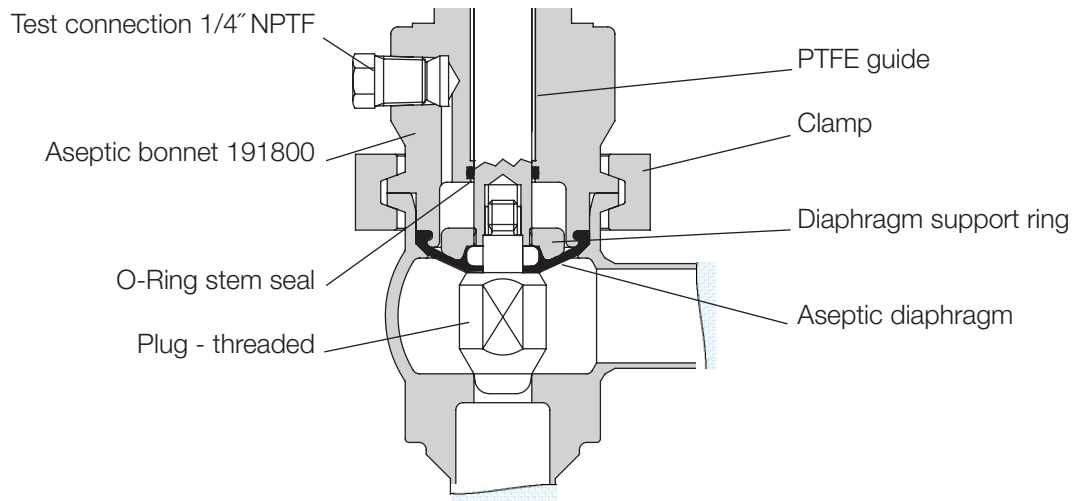


Figure 7: Type 191800 with test port connection

Type 191700 / 191800 Aseptic

Type 191700 Aseptic

Contrary to the type 191800 aseptic valve style, the 191700 version does not have a test connection port. Possible leaks are detected in the same way as the standard type 191400 sanitary valve, through small holes in the bonnet and body. The hole in the body is situated within the body and bonnet clamp enclosure to prevent the ingress of contamination from the outside. All other features of the aseptic valves including diaphragm support ring and the screwed plug head – diaphragm – stem connection are standard on the type 191700 valve.

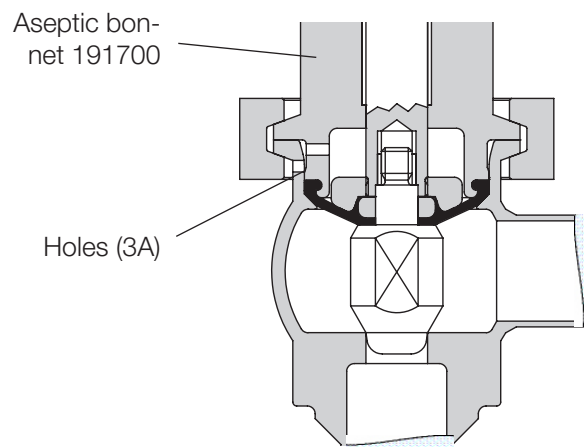


Figure 6: Type 191700 3A design

C_v Table

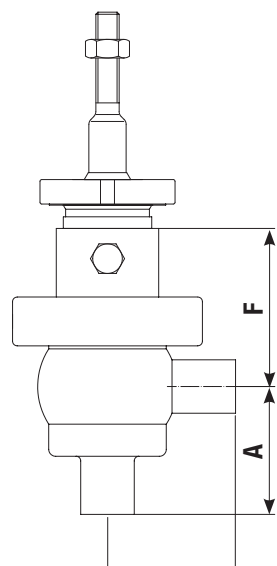
Body size DIN (mm)	10	15	20	25	32	40	50	50	65	80	100	100	C _v -value	Trim-No.	Seat diameter (inch)
Body size ANSI (inch)	0.38	0.5	0.75	1	1.25	1.5	2	2	2.5	3	4	4			
Stroke (inch)	0.39	0.39	0.39	0.39	0.39	0.39	0.39	0.5	0.79	0.79	0.79	1.0			
Diaphragm area (sq. in.)	2.17	2.17	2.17	2.17	2.17	3.57	5.43	5.43	7.44	11.01	15.50	15.50			
													0.013	0.12H	0.12
													0.020	0.12G	0.12
													0.029	0.12F	0.12
													0.047	0.12E	0.12
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													120	2.50	2.50
													190	3.20	3.20

Rangeability: 50:1

Plug material: 316L (1.4435)

Table 7: C_v values

Dimensions (in.)



Valve size inches	A ISO 2852	F 191400	F 191700/191800
$\frac{3}{8}, \frac{1}{2}, \frac{3}{4}$	3.15	2.20	3.20
1	3.35	2.20	3.20
$1\frac{1}{4}$	3.54	2.20	3.20
$1\frac{1}{2}$	3.74	2.50	3.20
2	4.13	2.76	3.30
$2\frac{1}{2}$	4.72	3.00	4.10
3	5.12	3.54	4.30
4	5.51	3.94	4.50



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