FLOWSERVE



LIQUEFIED NATURAL GAS

A Complete Fluid Motion Portfolio to Enable Your Energy Transition Initiatives

COMPRESSOR AND PUMP SEALING SOLUTIONS | PUMPS AND SYSTEMS

A CLEANER WAY FORWARD



Liquefied natural gas (LNG) will play a pivotal role as companies transition from coal and oil to cleaner energy sources during renewed efforts to significantly reduce the greenhouse gases that contribute to climate change.

Nations as well as businesses are pursuing strategies for decarbonization to limit greenhouse gases (GHGs). In response, natural gas is emerging as the fossil fuel of choice. Burning it emits up to 50% less carbon dioxide (CO_2) emissions than coal.[i] That's the value of natural gas as a primary feedstock for energy production and conversion to hydrogen (H_2).

Natural gas also is expected to remain the key backup fuel during intermittent outages that naturally occur with increasingly popular renewable power sources, such as wind and solar.[i]

It's no wonder then that LNG is one of the fastest-growing commodities; global demand is expected to rise as much as 50% by 2030.[i]

Your partner for end-to-end LNG solutions

There's a new bottom line across industries: the escalating importance of LNG will significantly impact how companies achieve their objectives for sustainability as well as their future profitability.

Flowserve understands these challenges throughout the LNG value chain. And we're prepared to support your energy transition initiatives with end-to-end solutions using our proven fluid motion products, services and expertise.

A better way to reduce CO_2 emissions

Burning LNG to generate energy results in fewer emissions of CO_2 compared to the combustion of coal or petroleum products to produce an equal amount of energy[ii].

91+ kg
(200+ lb)

The amount of CO_2 produced per million British thermal units (MMBtu) of coal

73+ kg
(160+ lb)

The amount of CO_2 produced per MMBtu of distillate fuel oil

~53 kg
(~117 lb)

The amount of CO_2 produced per MMBtu equivalent of natural gas

ONE EXPERT CHOICE TO HELP WITH ALL OF YOUR LNG PROCESSES

Flowserve is not just an equipment supplier. From the early presale phase all the way to startup and commissioning, we're your ideal partner with the right products, engineering prowess, services and expertise to identify opportunities that enhance process efficiency, control costs, and achieve your energy transition objectives.

- The most **complete portfolio of pumps and seals** designed to enhance reliability, availability and maintainability (RAM) in order to achieve and sustain operational excellence.
- An **end-to-end industrial internet of things (IIoT) suite** of solutions that can:
  - Increase process and operational efficiency with remote monitoring
  - Utilize predictive analytics to anticipate equipment failures before they happen
  - Enable operators to take preventive measures to avoid process disruptions
- **Project planning and design reviews** with engineering, procurement and construction (EPC) contractors to meet critical schedules.
- **Cohesive commissioning, testing and operations support** with plant managers and technicians to meet performance objectives.
- **Unparalleled service and technical support** expertise backed by our global network of engineering and service centers.

The right solutions along the LNG value chain

Designed to meet the latest industry standards for fugitive emissions, Flowserve pumping and sealing systems can help companies decarbonize as well as mitigate emissions throughout the processing, transportation and consumption of LNG.

Here's where emissions[iii] typically occur before LNG reaches end users*:

Upstream	**7 to 19%**
Liquefaction	**8 to 10%**
Shipping	**3 to 4%**
Regasification	**3 to 5%**

** End-use combustion of natural gas accounts for at least two-thirds of all emissions in the LNG value chain.*

TECHNICAL SUPPORT AND SERVICES

Global engineering resources aftermarket services to optimize your LNG value chain

To maximize uptime and efficiency while reducing costs, you need robust engineering support, on-site maintenance and repairs, and advanced in-shop services.

We offer a broad range of engineering and technical support services across the LNG value chain — from upstream supply, liquefaction and production to shipping, regasification and downstream use.

These include:

- Startup optimization and performance testing
- Shutdown, turnaround and outage planning and execution support
- Online and offline performance monitoring and internet of things (IoT) system analytics
- System assessments and optimization
- Troubleshooting and leak detection
- Upgrades and retrofits
- Configuration and calibration
- On-site and off-site maintenance and repairs
- Sizing and selection of equipment
- Training for products and systems



Service that impacts your business objectives

Leverage our engineering consultation and aftermarket services to help you achieve tangible business results, including:

- Increased productivity
- Lower total cost of ownership (TCO)
- Mitigated risks
- Optimized performance
- Prolonged equipment life

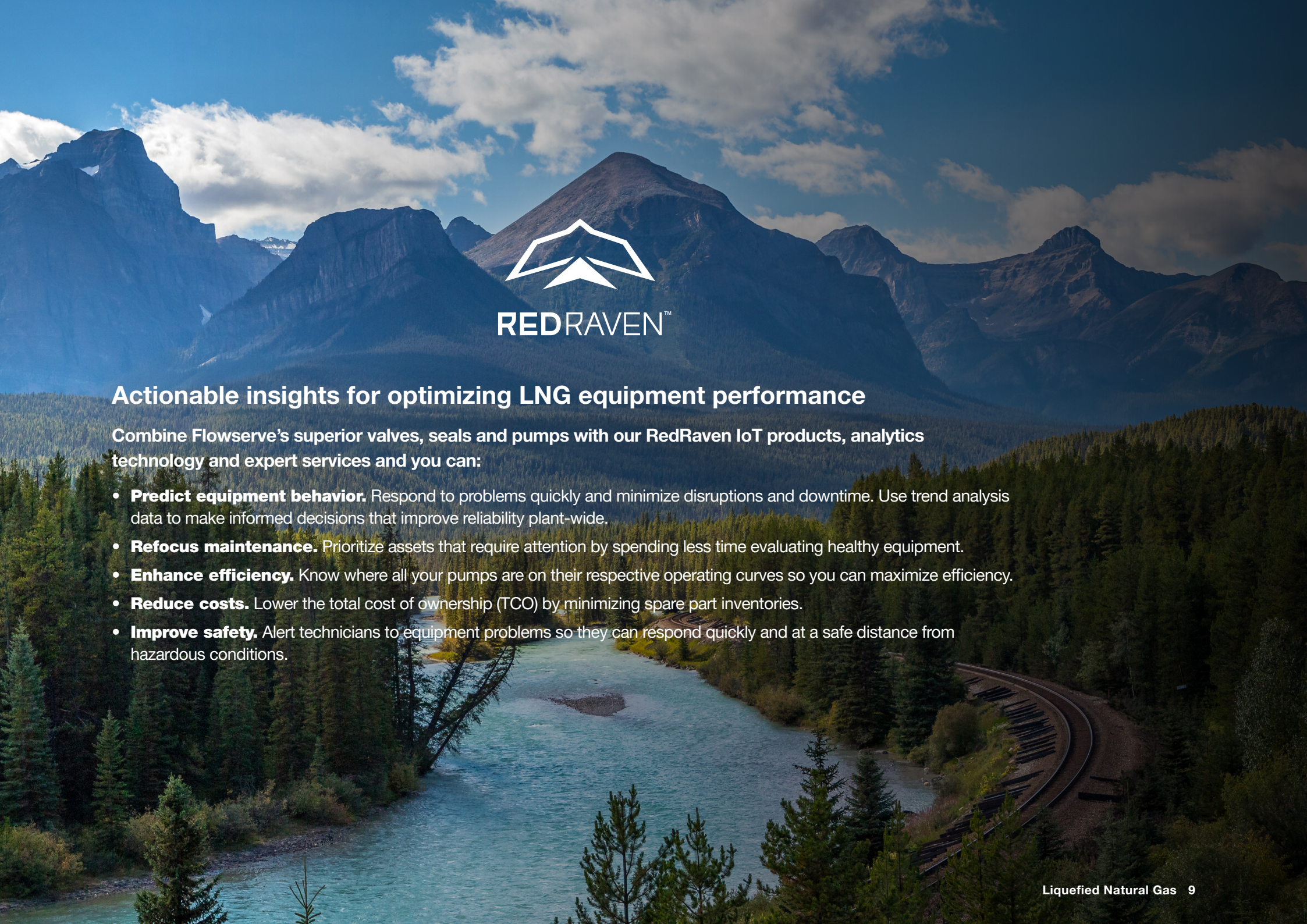
A REVOLUTION IN ROTATING EQUIPMENT IOT

Scalable IoT solutions for your LNG plant

Precise and reliable flow control is the lifeblood of your LNG plant. We designed the RedRaven IoT platform to help you monitor, analyze and predict equipment performance — so you can proactively respond to problems and minimize disruptions and downtime.

With access to advanced analytics and trend data, you can identify the slightest changes in equipment performance, variations that can indicate a problem is looming. RedRaven uses engineered analytics, diagnostic and predictive capabilities that tell you how your LNG equipment is performing.

You won't just receive data. You'll also get real insights needed to make more informed decisions to improve your plant's efficiency, productivity and bottom line.



Actionable insights for optimizing LNG equipment performance

Combine Flowserve's superior valves, seals and pumps with our RedRaven IoT products, analytics technology and expert services and you can:

- **Predict equipment behavior.** Respond to problems quickly and minimize disruptions and downtime. Use trend analysis data to make informed decisions that improve reliability plant-wide.
- **Refocus maintenance.** Prioritize assets that require attention by spending less time evaluating healthy equipment.
- **Enhance efficiency.** Know where all your pumps are on their respective operating curves so you can maximize efficiency.
- **Reduce costs.** Lower the total cost of ownership (TCO) by minimizing spare part inventories.
- **Improve safety.** Alert technicians to equipment problems so they can respond quickly and at a safe distance from hazardous conditions.

MEET AMBITIOUS NET-ZERO GOALS WITH ENERGY ADVANTAGE

How can you urgently decarbonize operations to meet increasingly ambitious net-zero goals?

With the Energy Advantage Program from Flowserve.

Utilize our engineering expertise, systematic, data-driven evaluation process, and a complete offering of proven products and services so you can:

- Take a holistic system approach so you can reach your carbon reduction goals and lower your total cost of ownership
- Drive increased energy efficiency through the optimization of pump power consumption
- Improve plant productivity and reliability, and provide operational savings
- Accelerate energy transition plans quickly and cost-effectively



Accelerate your energy transition plans quickly and cost-effectively

Whether you're a senior executive looking across the enterprise for ways to accomplish ambitious business objectives and ESG commitments, or you're an operational leader responsible for maximizing LNG process performance, the Flowserve Energy Advantage Program includes three offerings that can help:

- **Carbon Advantage** offers a range of cost-effective, tailored solutions to reduce hydrocarbon and greenhouse gas emissions.
- **Efficiency Advantage** enables significant efficiency gains by optimizing pump energy consumption and effective recapture of wasted energy.
- **Cost Advantage** provides multiple service offerings along with comprehensive digital solutions focused on increasing equipment reliability, reducing maintenance spend, and optimizing operational expenses.

SUPERIOR SOLUTIONS THROUGHOUT THE LNG VALUE CHAIN

Speed and reliability are critical to your ability to meet ever-increasing demand for LNG. Ensure optimal flow rates — while also meeting all contracted quality requirements — with pumping and sealing systems from Flowserve that are ideal for each step in your LNG production.

Inlet facilities and acid gas removal (AGRU)

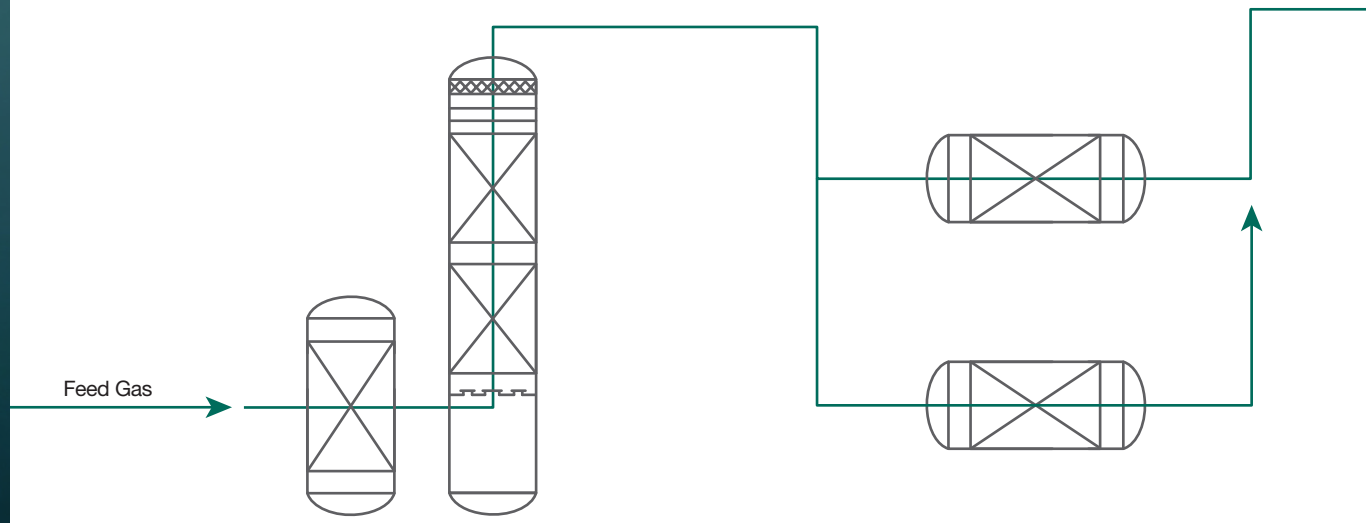
Remove acid gas/Hg from the feed gas in order to meet LNG specifications and prevent freezing in the cryogenic sections of the plant. The acid gas components are predominantly CO_2 with trace quantities of hydrogen sulfide (H_2S) and other sulfur species.

- Eliminate contaminants to contracted levels.
- Ensure uptime and avoid damaging downstream cryogenic equipment.
- Maintain permitted emissions levels.

Dehydration

Located downstream of the AGRU. The amine solution of the AGRU saturates the feed gas with water, which is removed in the dehydration unit.

- Increase throughput and uptime.
- Ensure safety and protect gas handling equipment.
- Enhance energy efficiency.



NGL extraction

An NGL/heavies removal unit removes sufficient C5 and heavier components (including freeze components) from the natural gas, leaving the dehydration unit to meet the LNG product specification and avoid the potential for condensation or freezing of these components in the downstream liquefaction and refrigeration unit. The extracted heavy hydrocarbons are processed in the stabilizer to meet the required condensate specification and then routed to condensate storage.

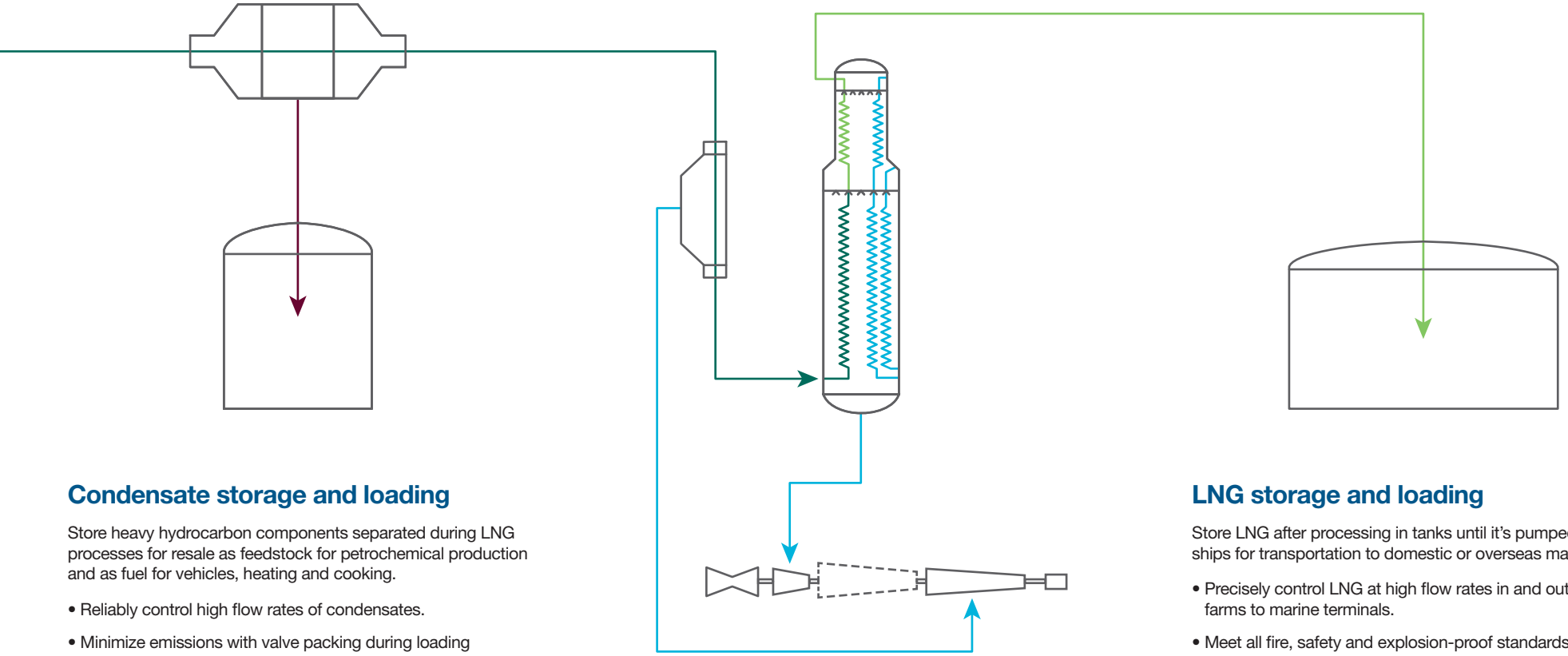
- Maximize recovery of heavy hydrocarbons for resale or use as refrigerants in subsequent LNG processes.
- Meet condensate specifications.
- Avoid freezing in downstream liquefaction and refrigeration processes.

Liquefaction and refrigeration

Produce LNG at -162°C (260°F) by removing heat from dry, treated feed gas arriving from the NGL/heavies removal unit.

The liquefaction process is the propane pre-cooled mixed refrigerant process. The treated natural gas stream from the NGL/HRU is pre-cooled by propane vaporizers before entering the main cryogenic heat exchanger, where the gas is liquefied and sub-cooled by mixed refrigerant (MR). The LNG stream leaving the main cryogenic heat exchanger is let down in pressure across a hydraulic turbine and routed to storage.

- Valves and other equipment must perform reliably at cryogenic ranges.
- Protect compressors from catastrophic surge damage.
- Ensure precision control and high flow rates.



Condensate storage and loading

Store heavy hydrocarbon components separated during LNG processes for resale as feedstock for petrochemical production and as fuel for vehicles, heating and cooking.

- Reliably control high flow rates of condensates.
- Minimize emissions with valve packing during loading into tanks and for shipment.
- Comply with fire, safety and explosion-proof standards.

LNG storage and loading

Store LNG after processing in tanks until it's pumped aboard ships for transportation to domestic or overseas markets.

- Precisely control LNG at high flow rates in and out of tank farms to marine terminals.
- Meet all fire, safety and explosion-proof standards.
- Minimize leakage and recover boil-off gas (BOG) vapors.

ROTATING EQUIPMENT EXPERTISE: SEALS AND PUMPS

Optimize system performance and efficiency

LNG processes impose many demands on pump and sealing solutions. Inferior or poorly specified equipment can lead to leaks — or worse yet, premature or catastrophic failures.

The potential harm to personnel, environmental contamination and productivity losses can jeopardize business objectives. They also can expose your company to regulatory penalties.

Whether it's compressors or pumping systems, we understand how sealing solutions and rotating equipment should work together throughout the entire LNG value chain. As a result, Flowserve can help you engineer, design, commission and maintain end-to-end solutions so they perform optimally.

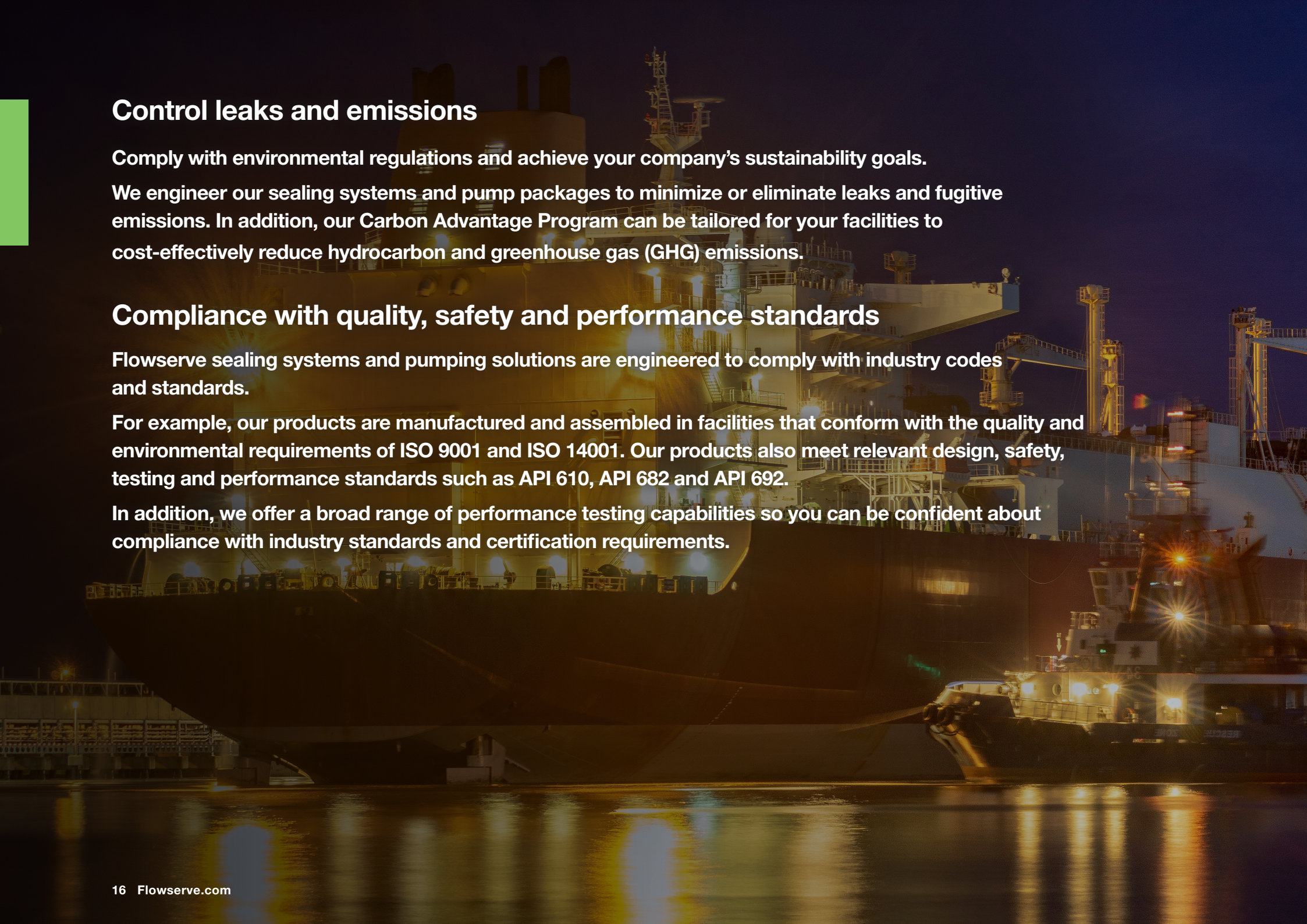


A global commitment to reliability, availability and maintainability (RAM)

In LNG facilities, it's all about equipment uptime. That's why we engineer our sealing solutions and pumping systems to perform consistently and reliably under the high pressures and ultra-low temperatures found in plants, terminals and aboard carrier ships.

Availability is key. We design our compressor and pump seals and pumping systems to extend mean time between repair (MTBR) and service life.

And our worldwide network of manufacturing facilities, Quick Response Centers and certified repair shops helps operators maintain equipment to ensure it's available to keep production on target. Whether you need spare parts, repairs or other technical support, Flowserve helps you minimize unplanned downtime and make sure sealing solutions and pumping systems are maintained in optimal working condition so they're ready when you need them.



Control leaks and emissions

Comply with environmental regulations and achieve your company's sustainability goals.

We engineer our sealing systems and pump packages to minimize or eliminate leaks and fugitive emissions. In addition, our Carbon Advantage Program can be tailored for your facilities to cost-effectively reduce hydrocarbon and greenhouse gas (GHG) emissions.

Compliance with quality, safety and performance standards

Flowserve sealing systems and pumping solutions are engineered to comply with industry codes and standards.

For example, our products are manufactured and assembled in facilities that conform with the quality and environmental requirements of ISO 9001 and ISO 14001. Our products also meet relevant design, safety, testing and performance standards such as API 610, API 682 and API 692.

In addition, we offer a broad range of performance testing capabilities so you can be confident about compliance with industry standards and certification requirements.

Engineered to application needs

Match your exact LNG process requirements with standard and customized equipment, systems and complete solutions from Flowserve.

In addition, we provide vital NPSH calculations so that operators can prevent cavitation in order for pump systems to function efficiently, minimize noise, and extend the equipment lifecycle. And we offer performance testing to ensure pumps and seals meet or exceed your application specifications.

More effective asset management

Condition monitoring is an effective means of improving rotating equipment reliability in LNG processes. That's why we offer built-in monitoring technologies for many of our sealing systems.

It's also why Flowserve introduced RedRaven, an end-to-end IoT platform. You get advanced tools to monitor and optimize flow control equipment performance. RedRaven also enables you to proactively identify and address issues before they cause downtime and disruptions.

With RedRaven, you'll have clear insights to improve your plant's efficiency, productivity and reliability.



Advanced Compressor Seals and Systems

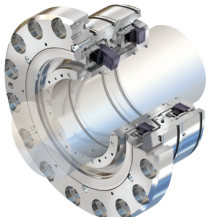
Industry-leading sealing technologies maximize LNG process efficiency and profitability

In compressor services, higher pressure often means higher efficiency and greater profitability. Gaspac and Circpac seals set the performance benchmark. They're the most advanced compressor sealing solutions available. And they're proven, too: Around the world, thousands of Gaspac and Circpac seals have been running for millions of hours.

What's more, our advanced seal support systems ensure operational excellence with long service intervals and little to no fugitive emissions.

Advantages and benefits

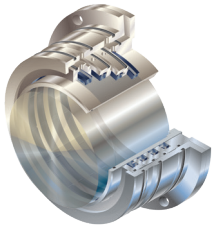
- **Maximize performance** — Reach higher pressures and efficiencies with advanced lift-off technologies and innovative secondary seals.
- **Ensure availability** — MTBR with proven seal reliability that outlasts multiple compressor turnaround cycles.
- **Operate sustainably** — Effectively minimize or eliminate product losses and fugitive emissions with advanced sealing technologies and seal support systems.
- **Maximize uptime** — Support from our global team, who leads the industry in dry gas seal retrofits, high-end compressor seal troubleshooting, seal support engineering and world-class gas conditioning systems.



Gaspac dry gas compressor seal

Realize unequaled uptime — even at high speeds and ultra-high pressures — with the most advanced non-contacting, lift-off technology available. Available in single, dual and tandem arrangements.

- Get more than five years MTBR or overhaul with a proven seal design that incorporates solutions for hang-up, reverse rotation, reverse pressurization and centering of rotating components.
- Achieve environmental regulatory compliance and energy savings with controlled gas flow rates over the widest operating conditions.
- Optimize performance with precision face topography that offers high film stiffness and damping, and maintains a stable gas film under all operating conditions, including slow roll and high speeds.



Circpac circumferential seal

Ensure consistent dry gas compressor seal performance by preventing bearing oil contamination with this segmented carbon ring seal. Engineered for use with Gaspac dry gas compressor seals, it also can be applied as a stand-alone sealing solution.

- Achieve optimal performance and long lifecycles with pressure-balanced, non-contacting ring(s) designed for continuous operation at pressures exceeding those of typical circumferential seals while eliminating wear and minimizing maintenance.
- Lower operating costs with a pressure-balanced ring design and hydrodynamic surface features that lower gas consumption.
- Get application versatility with multiple ring combinations featuring optimized purge and vent options plus bi-directional capability for reverse rotation.



Ampliflow seal gas booster

Improve operational reliability by providing a continuous supply of clean, filtered gas to compressor seals, even during periods of low differential pressure across the compressor.

- Get high Δp with the Ampliflow pneumatic piston booster.
- Choose the Ampliflow G-Boost rotary booster for medium Δp and extended maintenance intervals.
- Get high seal gas flow with very long maintenance intervals with the Ampliflow T-Boost rotary booster.



Cleanpac gas filter

Remove heavy liquids with this gas filter that also includes hybrid coalesce/pre-filters and dual coalescing filter assemblies.

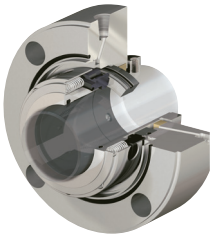
- Minimize downtime with a large coalescing element that extends time between change-outs.
- Lower operational costs and improve dry gas seal system reliability with filter element efficiency of ß(0.3) >1,000 (99.9% @ 0.3 µm).





Pump Seals

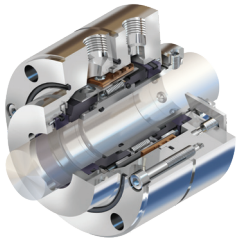
QBQ and QBQ LZ pusher seals



Suppress flashing and minimize heat generation with these dual pressurized seals that comply with API 682, Arrangements 1 and 2, respectively.

- Meet the lowest light hydrocarbon emissions level — less than 500 ppm — with the QBQ seal.
- Handle low vapor pressure margin with the QBQ LZ seal.
- Assure safety and environmental compliance with a dual seal arrangement that provides backup control in hazardous services.

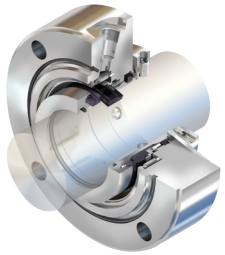
QB2B balanced pusher seal



Eliminate fugitive emissions and handle reverse pressurization upsets with this face-to-back configured, dual pressurized seal that complies with API 682, Arrangement 3.

- Exceed conventional balanced seal durability under reverse pressurization conditions with components that are mechanically or hydraulically retained in place, regardless of the direction of pressurization.
- Comply with environmental regulations with a design optimized for pressurized barrier fluid.
- Simplify installation with a unitized cartridge design.

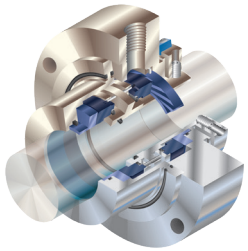
ISC2-682PX single-cartridge pusher seal



Provide reliable sealing with this versatile, balanced seal that complies with API 682, Type A requirements.

- Increase reliability with thermal management technology that runs cooler in sub-optimal conditions.
- Extend service life with a corrosion-resistant design and drive mechanisms that reduce wear.
- Ensure safe containment in the unlikely event of a seal failure with throttle bushing with standard quench and drain.

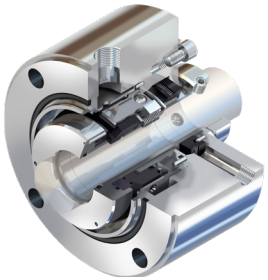
GF-200 gas barrier seal



Achieve zero-emission sealing of hazardous fluids with this dual pressurized pusher seal.

- Comply with environmental regulations with inert gas barrier technology that eliminates fugitive emissions.
- Reduce operating costs with non-contacting seal faces that consume little power.
- Realize longer service life from silicon carbide seal faces with advanced pattern groove (APG) precision topography, which creates a thin gas film that prevents wear.

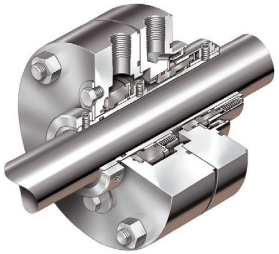
HSH balanced, high-pressure pusher seal



Get superior uptime in high-pressure, high-speed applications with this API 682 Type A, Arrangements 1, 2 and 3 compliant cartridge seal.

- Extend service life with high torque-capable, anti-rotation lugs that minimize distortion and wear.
- Realize more efficient operation owing to improved cooling from 360° seal face flush.
- Improve tolerance of misalignment with a flexible stator design with Alloy C-276 springs.

GSL containment seal



Ensure reliable dry running vapor containment with full-pressure, wet backup sealing with this API 682 Type A, Arrangement 2 compliant cartridge seal.

- Meet environmental emission limits with an available nitrogen sweep auxiliary system.
- Improve plant and personnel safety with a backup sealing capability that enables safe shutdown if the primary seal fails.
- Improve reliability and service life with non-contacting, bi-directional silicon carbide seal faces.



Proven Pumping Solutions

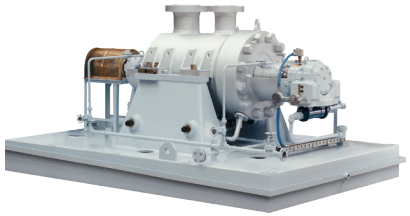
Pumps for your all your LNG processes

Whether for gas scrubbing amine loops, light and heavy hydrocarbon extraction, or storage and loading operations, LNG producers can rely of Flowserve for all their pumping needs. Backed by more than a century of expertise, our portfolio includes the charge and process pumps, transfer and circulation pumps, service and utility pumps, and specialty pumps to accomplish these tasks effectively and reliably. And, they are designed for operational excellence over the full range of production conditions, including cryogenic.

Advantages and benefits

- **Maximize RAM** — Achieve performance and operational objectives with pump packages that Flowserve builds to requirements often exceeding industry standards and supported by our global service network that is committed to your maintenance and repair needs.
- **Work smarter** — Realize meaningful equipment and process efficiency improvements via insights gained through RedRaven from Flowserve, our IoT-enabled condition monitoring and predictive analytics solution.
- **Get the best fit** — Specify exactly the pumps you need for your unique applications from among the industry's most complete line of API 610 pumps — designed by Flowserve with the widest range of hydraulic coverage, pressure and temperature capabilities.

Between bearings pumps



Byron Jackson® HDO high-pressure, double volute, BB5 barrel pump

Ensure the highest reliability in critical applications with this heavy-duty pump manufactured to customer specifications often exceeding API 610 (BB5) requirements.

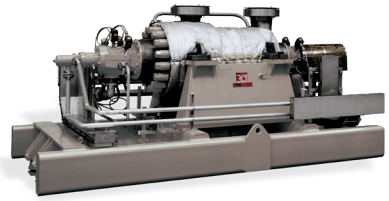
- Maximize efficiency with the double volute, opposed impeller design that balances hydraulic loads at all operating points.
- Ensure contact-free startup with a sag bore machined volute (nine stages and higher).
- Verify performance with standard API and Hydraulic Institute performance testing.



Worthington® WXB medium-duty, diffuser-style, BB5 barrel pump

Maximize performance in medium-capacity, medium-pressure applications with this compact, maintenance-friendly, API 610 (BB5) compliant, double case pump.

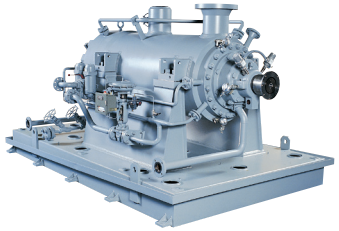
- Extend uptime and bearing, mechanical seal and wear ring life with a generous shaft diameter that minimizes deflection.
- Minimize maintenance downtime with renewable wear rings and a cartridge design that allows service to be performed in shop.
- Control fugitive emissions with API 682 seal chambers.



IDP® WCC medium-duty, diffuser-style, barrel pump (BB5)

Lower lifecycle costs with this versatile double case pump that is available in general purpose or API 610 (BB5) compliant configurations.

- Maintain efficient operation and low operating costs with precision-cast tandem impellers, multi-vane diffusers and an advanced balance drum design.
- Reduce downtime and maintenance with a standard cartridge-type inner element that allows major assembly and disassembly in the workshop, rather than the field.



Byron Jackson HDB high-pressure, double volute, barrel pump

Achieve excellent efficiency, reliability and uptime with this rugged, volute-style barrel pump.

- Ensure hydraulic efficiency with the double volute, opposed impeller construction that balances hydraulic forces over the full operating range.
- Simplify maintenance with a precision-machined axially split inner case that eliminates gasketing and requires only light bolting because it is under hydraulic compression.
- Meet NPSH requirements with a double-suction, first-stage impeller.



IDP CHTA high-pressure, diffuser-style barrel pump

Realize exceptional reliability with this ASME Section VIII barrel pump designed for the most demanding — and often unspared — high-energy applications.

- Get smooth, consistent operation with precision cast diffusers, which are fully shrouded and 100% NDE inspected, plus low-wear, critical clearance parts.
- Ensure longer uptime and service life with a rugged in-line rotor, short bearing spans and a heavy-duty shaft that improve upset tolerance.

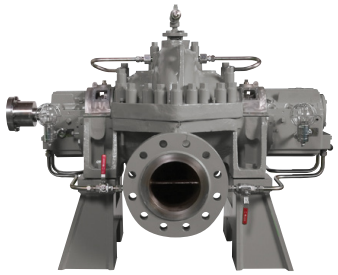


DMX axially split, multistage BB3 pump

Maximize reliability in high-flow, high-pressure applications with this proven API 610 (BB3) compliant pump (more than 10,000 units supplied).

- Increase uptime with a double volute, opposed impeller design that provides inherent hydraulic balance over the full operating range.
- Get application versatility owing to numerous sizes, materials and options that permit precise configuration.
- Control fugitive emissions with API 682 seal chambers.

DVSH single-stage, axially split, BB1 pump



Obtain uncompromising reliability in demanding applications with this heavy-duty pump that is fully compliant with API 610 (BB1) requirements.

- Lower operating costs with pumps precisely selected for best hydraulic fit and efficiency due to comprehensive hydraulic coverage (100+ sizes).
- Achieve high uptime with a double-suction impeller, double volute casing and a heavy-duty shaft, which extend bearing, seal and wear ring life by balancing hydraulic forces and minimizing deflection.

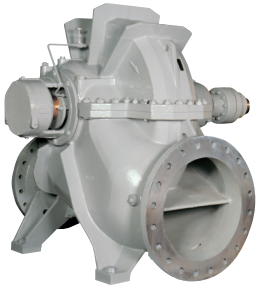
Worthington LPN single-stage, axially split BB1 pump



Solve low NPSHA problems for good with this double-suction, medium-pressure pump designed to API 610 (BB1) criteria.

- Extend uptime with the double-suction, double volute design that balances axial and radial hydraulic loads and increases bearing and seal life.
- Control fugitive emissions with API 682 seal chambers.
- Increase MTBR as a result of the heavy-duty bearings and lubrication system.

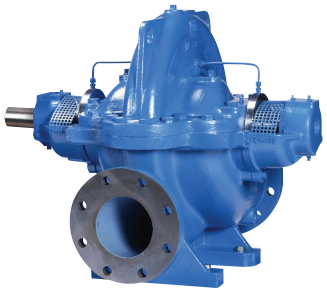
Worthington LNN single-stage, axially split pump



Minimize headaches and maximize availability in condensate storage and loading applications with this proven pump that provides high reliability and efficiency with low NPSHR.

- Ensure hydraulic balance and efficiency over the full operating range with the double-suction, double volute design.
- Maximize current and future application flexibility with a pump that boasts more than 200 impeller and volute combinations.

Worthington LR single-case, axially split pump



Lower your cost of ownership with this highly reliable and versatile single-stage pump.

- Increase efficiency and optimize performance over a wide flow range, thanks to the low-NPSHR, double-suction impeller and casing wear rings that easily restore operating clearances.
- Make maintenance easier with removable bearing housings and a split-case design that provides easy access to the rotating element without disturbing the piping or driver.



Vertical pumps

Worthington WUC double case, vertical VS6 pump



Ensure continuous, unspared duty in critical applications involving high pressures and temperature extremes with this heavy-duty vertical process pump that complies with API 610 (VS6) requirements.

- Achieve reliable cryogenic operation with an available coffer dam system that provides a gas barrier between pumped fluid and the mechanical seal.
- Speed up maintenance with a flanged spacer-type coupling that permits access to the thrust bearings and mechanical seal without disturbing the motor.

Worthington WUJ vertical wet-pit VS1 pump



Operate unspared in critical services with this highly engineered single-case, vertical pump that meets or exceeds API 610 (VS1) requirements.

- Maximize reliability with an under-critical stiff shaft design, separate axial thrust bearing assembly and pressure-containing parts certified to international standards.
- Precisely configure pumps for application requirements with a choice of radial or mixed-flow hydraulics.
- Maintain operating efficiency with casing and impeller wear rings.

Worthington ECPJ VS4 sump pump



Achieve dependable performance in tough wet-pit applications with this rugged, single-stage, vertical lineshaft pump that's API 610 (VS4) compliant.

- Precisely match mechanical and hydraulic requirements with the ability to custom engineer each pump for its specific application.
- Get greater reliability and lower inventory costs with a thrust pot design that permits the use of standard (non-thrust) electrical motors.
- Improve low-flow, high-head performance with an available Barske-type impeller.

VTP vertical turbine pump (VS1)



Ensure cost-effective, consistent performance in wet-pit applications with this versatile, diffuser-style vertical pump; available in single-stage or multistage units as well as general or API 610 (VS1) compliant configurations.

- Get best efficiency fits with comprehensive hydraulic coverage and more than 300 bowl and impeller designs.
- Lower lifecycle costs from available aftermarket rebowl services that revitalize aged pumps — including competitor models — to reduce power consumption, downtime and maintenance costs.

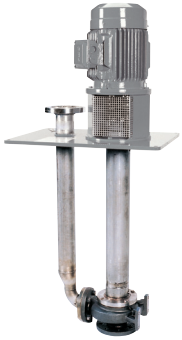
Worthington QL vertical turbine pump (VS2)



Minimize operating and maintenance issues in difficult wet-pit applications with this double volute, single-stage pump; API 610 (VS2) compliant configuration available.

- Produce higher flows and heads at lower NPSHR with the double-suction impeller.
- Extend uptime with a sealed-for-life bottom bearing plus a heavy-duty discharge head and integral line shaft bracket that ensure shaft concentricity and alignment.
- Maintain operating efficiency with renewable impeller wear rings.

CPXV single-stage vertical sump (VS4)



Ensure efficient and reliable operation with this ISO 5199 compliant vertical sump pump; API 610 (VS4) compliance available.

- Get precisely configured pumps owing to numerous hydraulics, materials, seal types and column lengths, plus many API-compliant options.
- Enhance safety with Category 1 (Zone 0) ATEX configuration for explosive atmospheres beneath the sole plate.
- Ease maintenance with axial adjustment of the heavy-duty thrust bearings made above the sole plate.

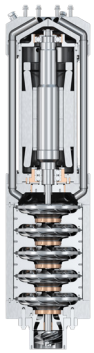
Durco® ESP3 chemical sump pump (VS4)



Lower lifecycle and inventory costs with the only vertical immersion sump pump to offer parts interchangeability with an ASME B73.1 pump (Durco Mark 3).

- Reduce operating costs with a reverse vane impeller that provides repeatable high-efficiency performance.
- Optimize configurations with numerous materials, bearing and flush plan options.
- Simplify installation with a standard TCV motor, simplex or duplex pump mounting arrangements, and metal-to-metal fits.

Cryogenic Submerged Motor Pump – High Pressure (HP) Series



Maximize efficiency and reliability in high-pressure applications with this advanced submerged motor pump designed for demanding service conditions.

- Achieve industry-leading efficiency to reduce power consumption, lower operating expenses (OPEX), and minimize CO_2 emissions throughout the pump's service life.
- Extend bearing life and reliability with an active thrust balancing system that virtually eliminates axial bearing loads.
- Benefit from ceramic ball bearings with hardened steel races for exceptional wear resistance and debris tolerance, ensuring improved performance and uptime.
- Simplify spare parts management and reduce lead times with a configure-to-order approach, offering fixed speed and full VFD compatibility.

Cryogenic Submerged Motor Pump – Low Pressure (LP) Series



Optimize LNG transfer and storage operations with this compact, high-performance submerged motor pump engineered for low-pressure cryogenic applications.

- Achieve inducer suction-specific speeds up to 100,000+, dramatically reducing NPSHR for deeper tank pump-down and minimizing dead inventory—maximizing the volume of market-ready LNG.
- Benefit from the most compact and slimmest profile in the industry, allowing for reduced column sizes and easier installation in space-constrained environments.
- Rely on a robust design featuring thrust balancing and dual ceramic ball bearings, delivering increased reliability and long service life.
- Simplify spare parts management and reduce lead times with a configure-to-order approach, offering fixed speed and full VFD compatibility.





Overhung pumps



HPX centerline mounted OH2 pump

Provide unequaled versatility, reliability and safety with this API 610 (OH2) pump — a proven workhorse in the oil and gas industry.

- Lower operating costs with comprehensive hydraulic coverage and specialty configurations that permit precise selection for best operating efficiency.
- Curtail fugitive emissions with a seal chamber that meets stringent API 682 requirements.
- Extend uptime with a centerline-supported casing that exceeds API 610 nozzle load requirements and minimizes shaft misalignment.



Durco Mark 3 single-stage OH1 pump

Get outstanding performance and low ownership costs in corrosive applications with this proven ASME B73.1 pump.

- Lower lifecycle costs with a reverse vane impeller and external adjustment mechanism, which ease maintenance and renew high-efficiency performance over the pump's life.
- Maximize pump uptime with the ideal seal environment created by the SealSentry™ seal chamber.
- Increase parts standardization and lower inventory costs owing to numerous configurations with high interchangeability.



Durco Mark 3 ISO single-stage OH1 pump

Realize outstanding performance and low lifecycle costs in corrosive applications with this ISO 2858/5199 compliant process pump.

- Improve efficiency and uptime with a reverse vane impeller and SealSentry seal chamber.
- Simplify maintenance with a two-piece power end and external impeller adjustment mechanism.
- Get broad application versatility and lower inventory costs owing to a wide variety of configurations (sealed and sealless) with high interchangeability.

IDP MSX solids-handling submersible pump



Reliably handle solids-laden liquids while reducing energy costs with this rugged single-stage pump.

- Lower operating costs with an EPACT-rated motor and high-efficiency hydraulics that reduce energy consumption while providing predictable performance.
- Increase uptime with a dynamically balanced rotor that minimizes vibration and delivers smooth operation.
- Extend the service life owing to a watertight cable entry that protects the motor from moisture and contamination.

HWMA vertical, inline OH3 pump



Ensure optimal low-flow, high-head performance and low ownership costs with this space-saving, in-line process pump that is fully compliant with API 610 (OH3) requirements.

- Get exceptional efficiency and low-flow stability with a replaceable volute insert and Barske-type impeller.
- Minimize energy costs with a modular design that offers more than 80+ best efficiency point (BEP) fits in a single pump size.
- Simplify maintenance with large openings on the heavy-duty motor support head.

Accelerate your energy transition

The right partner throughout your LNG value chain

Today's energy transition calls for a unique balance of driving carbon reduction while also meeting the world's growing energy demands. To do both requires the development and adoption of cleaner, safer and more reliable sources of energy.

That's the critical role LNG will play for years to come. And Flowserve is the ideal partner to help LNG producers thrive during this energy shift:

- Our **broad portfolio** of valves, automation, seal systems and pumps supports companies around the world in diversifying their energy mix.
- Working alongside Flowserve enables companies to **leverage our global resources and engineering expertise** to adopt cleaner sources of energy in the most innovative ways.
- **We've designed, commissioned and supported compressor and pump seals for LNG processes for more than 40 years.** Our proven record with valves, automation and pumps covers more than 225 years. Let's talk about how you can put Flowserve specialists to work alongside your team to engineer and implement the end-to-end solutions that meet your unique needs.

SOURCES

[i] Jude Clemente, "Our Climate Fight Begins With Exporting U.S. Natural Gas To Displace Coal," Forbes, November 21, 2021, *https://www.forbes.com/sites/judeclemente/2021/11/21/the-climate-fight-begins-with-exporting-us-natural-gas-to-displace-coal/?sh=7705aff75b17* (accessed December 15, 2021).

[ii] U.S. Energy Information Administration, "Natural Gas Explained," December 8, 2021, *https://www.eia.gov/energyexplained/natural-gas/natural-gas-and-the-environment.php* (accessed December 15, 2021).

[iii] Bloomberg, "Carbon neutral LNG: Suppliers focus on optionality, transparency and CCS," April 19, 2021, *https://www.bloomberg.com/professional/blog/carbon-neutral-lng-suppliers-focus-on-optionality-transparency-and-ccs* (accessed December 15, 2021).

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